



# **TEST REPORT**

Reference No. ..... : WTF18F10127637C

Applicant .....: 1 Mid Ocean Brands B.V.

Address .....: 7/F., Kings Tower, 111 King Lam Street, Cheung Sha Wan, Kowloon,

Hong Kong

**Manufacturer** ..... : 115253

Sample Name .....: Stainless steel mug, Double wall travel cup

**Model No.** ..... : MO3559, MO9618

Test Requested.....: In accordance with Regulation (EU) No 10/2011 with amendments

(EU) 2016/1416, (EU) 2017/752, (EU)2018/79, (EU)2018/213, Regulation (EC) No 1935/2004 and Council of Europe Resolution

CM/Res(2013)9.

**Test Conclusion** .....: Pass (Please refer to next pages for details)

Date of Receipt sample.... : 2018-10-30

**Date of Test** ..... : 2018-10-30 to 2018-11-07

**Date of Issue** ..... : 2018-11-07

Test Result .....: Please refer to next page(s)

Remark .....: Selected test(s) as requested by applicant

#### Remarks:

The results shown in this test report refer only to the sample(s) tested, this test report cannot be reproduced, except in full, without prior written permission of the company. The report would be invalid without specific stamp of test institute and the signatures of compiler and approver.

# Prepared By:

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Compiled by:

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Diago Zhang / Lab Manage

Approved by:



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# **Test Results:**

# 1. Overall Migration Test

Food Simulant	Toot Condition	Result (mg/dm²)		MDL (mg/dm²)	Limit (mg/dm²)	
Food Simulant	rest Condition	est Condition No.1 No.2		MDL (mg/dm )	Limit (mg/am )	
3% Acetic Acid	70°C for 2 hours	ND	ND ND	3	10	
50% Ethanol	70°C for 2 hours	ND	ND	Mult 3 Mil.	10	

#### Note:

- 1. Test method: With reference to BS EN 1186-1: 2002, BS EN 1186-3: 2002, BS EN 1186-9: 2002 and BS EN1186-14: 2002.
- 2. "mg/dm2" = milligram per square decimetre
- 3. "°C" = Celsius degree
- 4. MDL= Method Detection Limit
- 5. ND = Not Detected, less than MDL
- 6. The specification was quoted from (EU) No 10/2011 and its amendments (EU) 2016/1416 and (EU) 2017/752.

Food Simulant	Test Condition	Result (mg/kg)	MDI (ma/ka)	Limit (may/kg)	
Food Simulant	Test Condition	No.3 MDL(mg/kg)		Limit (mg/kg)	
3% Acetic Acid	70°C for 2 hours	ND	20	60 10	
50% Ethanol	70°C for 2 hours	ND	20	60	

# Note:

- 1. Test method: With reference to BS EN 1186-1: 2002, BS EN 1186-3: 2002, BS EN 1186-9: 2002 and BS EN1186-14: 2002.
- 2. "mg/kg" = milligram per kilogram of foodstuff in contact with
- 3. "°C" = Celsius degree
- 4. MDL= Method Detection Limit
- 5. ND = Not Detected, less than MDL
- 6. The specification was quoted from Council of Europe Resolution AP (2004)5.



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2. Specific Migration of heavy metal (Nickel, Aluminium, Barium, Cobalt, Copper, Iron, Lithium, Manganese, Zinc)

Took Hoods	Result (mg/kg)		WITH COLUMN		
Test Items	No.1 No.2		MDL (mg/kg)	Limit (mg/kg)	
Specific migration of Nickel	ND	ND	0.01	0.02	
Specific migration of Aluminium	ND	ND	0.1 W	The The A	
Specific migration of Barium	ND	ND	± 0.1	WITER WATER WATER	
Specific migration of Cobalt	ND	MD M	0.01	0.05	
Specific migration of Copper	ND -	ND ND	0.1	5 00	
Specific migration of Iron	ND	ND	0.10	48	
Specific migration of Lithium	ND	ND	0.01	0.6	
Specific migration of Manganese	ND .	ND	0.01	0.6	
Specific migration of Zinc	ND	ND	0.1	5	

#### Note:

- 1. Test Method: With reference to BS EN 13130-1: 2004, sample preparation in 3% acetic acid at 70°C for 2 hours, analysis was performed by ICP-OES.
- 2. "mg/kg" = milligram per kilogram of foodstuff in contact with
- 3. MDL= Method Detection Limit
- 4. ND = Not Detected, less than MDL
- 5. The specification was quoted from (EU) No 10/2011 and its amendments (EU) 2016/1416 and (EU) 2017/752.

3. Specific Migration of Acrylonitrile

Test Item	Result (mg/kg)		Limit (mag/leg)	
rest item	No.1	MDL (mg/kg)	Limit (mg/kg)	
Migration of Acrylonitrile	ND	0.01	Not Detected (<0.01mg/kg)	

# Note:

- 1. Test Method: With reference to BS EN 13130-3: 2004, sample preparation in 3% acetic acid at 70°C for 2 hours, analysis was performed by HS-GC-MS.
- 2. "mg/kg" = milligram per kilogram of foodstuff in contact with
- 3. MDL= Method Detection Limit
- 4. ND = Not Detected, less than MDL
- 5. The specification was quoted from (EU) No 10/2011.



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4. Council of Europe Resolution CM/Res(2013)9-Specific Migration of Heavy Metal

Test Items	1st+2nd Migration (mg/kg)	MDL (ma/ka)	Limit (may a (limit)	
restitems	No.4	MDL (mg/kg)	Limit (mg/kg)	
Aluminium (Al)	ND	0.2	35	
Antimony (Sb)	ND ND	0.02	0.28	
Chromium (Cr)	ND	0.04	1.75	
Cobalt (Co)	I IND W	0.02	0.14	
Copper (Cu)	L ND Set NO	0.2	28	
Iron (Fe)	1.0	0.4	280	
Manganese (Mn)	THE NOTE WITH	0.2	12.6	
Molybdenum (Mo)	ND	0.02	0.84	
Nickel (Ni)	0.02	0.02	0.98	
Silver (Ag)	ND	0.02	0.56	
Tin (Sn)	ND ND	0.2	700	
Vanadium (V)	ND	0.01	0.07	
Zinc (Zn)	ND	0.2	35	
Arsenic (As)	ND	0.002	0.014	
Barium (Ba)	ND	0.2	8.4	
Beryllium (Be)	II ND	0.01	0.07	
Cadmium (Cd)	ND III	0.002	0.035	
Lead (Pb)	ND	0.01	0.07	
Lithium (Li)	ND ND	0.01	0.336	
Mercury (Hg)	ND	0.002	0.021	
Thallium (TI)	ND UN	0.0002	0.0007	
Magnesium (Mg)	ND ND	0.2	MUTMUT.	
Titanium (Ti)	un' ND W	0.02	t Jet - Jet	



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Test Items	3rd Migration (mg/kg)	MDL (ma/ka)	Literature (Inc.)	
rest nems	No.4	MDL (mg/kg)	Limit (mg/kg)	
Aluminium (Al)	ND W	0.1	5+	
Antimony (Sb)	ND ND	0.01	0.04	
Chromium (Cr)	ND ND	0.02	0.25	
Cobalt (Co)	ND ND	0.01	0.02	
Copper (Cu)	ND ND	y 0.1 get 3	4 1	
Iron (Fe)	THE ND LIFE WAY	0.2	40	
Manganese (Mn)	ND	0.1	1.8	
Molybdenum (Mo)	ND	0.01	0.12	
Nickel (Ni)	ND	0.01	0.14	
Silver (Ag)	ND ND	0.01	0.08	
Tin (Sn)	ND ND	0.1	100	
Vanadium (V)	ND	0.005	0.01	
Zinc (Zn)	ND	0.1	5	
Arsenic (As)	ND	0.001	0.002	
Barium (Ba)	ND	0.1	1.2	
Beryllium (Be)	ND	0.005	0.01	
Cadmium (Cd)	nn ND	0.001	0.005	
Lead (Pb)	LIET STEND WITH MILE	0.005	0.01	
Lithium (Li)	ND ND	0.005	0.048	
Mercury (Hg)	ND un	0.001	0.003	
Thallium (TI)	ND	0.0001	0.0001	
Magnesium (Mg)	ND	0.1	TEX LIEX NITER	
Titanium (Ti)	L ND ND	0.01	- 10, - 12, - 1	

# Note:

- 1. Test Method: With reference to BS EN 13130-1: 2004, analysis was performed by ICP-OES and ICP-MS.
- 2. Test Condition and simulant: Sample(s) were migrated with 5g/L citric acid at 70°C for 2 hours.
- 3. "mg/kg" = milligram per kilogram of foodstuff in contact with
- 4. MDL = Method Detection Limit
- 5. ND = Not Detected, less than MDL
- 6. "--" = Not regulated
- 7. The specification was quoted from Technical Guide on Metals and alloys used in food contact materials of Council of Europe Resolution CM/Res(2013)9.



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# Sample Photo:





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Photo	Photograph of parts tested:					
No.	Photo of testing part	Parts Description	Client Claimed Material			
ntiek 1 mi 1 mi mitek	5 5 7 8 9 10 11 12 13 11 15 16 17 18 19 20 21 22 23 22 5 25 25 25 25 25 25 25 25 25 25 25 2	Red plastic	AND TEX WALTER WALTER			
itek mai 2 mai mitek	5	Red plastic	NUTER WALTER WALTER WALTER			
Marian San San San San San San San San San S	25	Translucent silicone rubber	Silicone rubber			
white water water	\$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$	Silvery metal	Stainless steel			

===== End of Report =====

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