## TEST REPORT



Compiled by:


Waltek Services (Foshan) Co., Ltd.
http://www.waltek.com.cn


## Test Results:

## 1. Candle Fire Safety Labeling (BS EN 15494:2007)

Test standard: BS EN 15494:2007 Candles - Products Safety Labels
Number of sample(s) tested: Each style One set product with full packaging

| Clause | Requirement | Finding | Result |
| :---: | :---: | :---: | :---: |
| 2.1 | Safety information <br> - Either be displayed in the format of pictogram or text <br> - Visible and legible on the packaging or product <br> - If not practical, an instruction leaflet shall be available at the point of sale <br> -ext information shall be given in their own national language(s) for the selling markets | See Test Data | PASS for all style |
| $2.2$ | Layout of a product safety label <br> - Shall be in Form 1 or Form 2 as stated in the standard <br> - Safety information symbol or text shall be located below or beside the general warning sign <br> Safety information <br> (as symbol (Form 1) or text (Form 2)) | Form 1 <br> Safety Information Symbol beside <br> General Warning Sign $\square$ | PASS for all style |

## Test Data:

| In the form of Pictogram | In the form of Text | Finding |
| :--- | :--- | :--- |
| Mandatory safety information | Never leave a burning candle <br> unattended | In Pictogram <br> Present |
| Optional Safety Information | Burn candle out of the reach of <br> children and pets | In Pictogram <br> Present |


| Finding |
| :--- | :--- | :--- | | Text Form |
| :--- |
| Present |
| (See note\#) |

Note \#: Equipment meaning but not the exactly wording.

## 2. 1 Burning Safety (BS EN 15493:2007)

Test Standard:
BS EN 15493:2007 Candles -Specification for Fire Safety
Number of sample(s) tested: 3 pieces of each style (H-1,H-4) candle for testing.
Instruction label: Provided, Candle wicks are trimmed in accordance with the label's instructions
Burn test cycle:
Burn candle continuously until self extinguishing

| Clause | Requirement | Result |
| :---: | :--- | :---: |
| 4.1 | Stability <br> $-\quad$ Free-standing candles shall not tip over when tested on a slope of $10^{\circ}$ | PASS |
| 4.2 | Secondary ignition <br> $-\quad$ No secondary ignition shall occur for more than 10 s | PASS |
| 4.3 | Flame height <br> $-\quad$ Maximum 75 mm for all candles except tea lights <br> $-\quad$ Maximum 30 mm for tea lights | PASS |
| 4.4 | Behaviour by self-extinguishing at the end of the burning process <br> $-\quad$ Shall self extinguish at the end of the burning time <br> $-\quad$ Shall not cause the container to break (if applicable) | PASS |
| 4.5 | Re-ignition after extinguishing <br> $-\quad$The wick shall not continue to glow or smoke for more than 20 s after <br> extinguishing <br> The candle shall not spontaneously re-light after extinguishing | PASS |

Abbreviation: NA = Not Applicable
The sample(s) were resubmitted on Jun. 04, 2019 to retest.

Reference No.: WTF19F05031189A3C

Test Data:

| Sample ID | Wax weight (in net and g) | Size (mm) |
| :---: | :---: | :---: |
| H-1-1 | 12.1 | $38 \times 16$ |
| H-1-2 | 12.2 | $38 \times 16$ |
| H-1-3 | 12.7 | $38 \times 16$ |


| Sample ID | Flame height (mm) |  | Total burn |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | Minimum | Maximum | Percentage of <br> time (hours) | Wax spillage burnt (\%) | Afterglow <br> $(\%)$ | $(\mathrm{s})$ |
| $\mathrm{H}-1-1$ | 5 | 20 | 6 | 95.9 | -- | 6 |
| $\mathrm{H}-1-2$ | 5 | 15 | 7 | 96.7 | - | 5 |
| $\mathrm{H}-1-3$ | 5 | 15 | 6 | 94.5 | - | 7 |


| Sample ID | Wax weight (in net and g) | Size $(\mathrm{mm})$ |
| :---: | :---: | :---: |
| H-4-1 | 8.4 | $39 \times 11$ |
| H-4-2 | 8.3 | $39 \times 11$ |
| H-4-3 | 7.9 | $39 \times 11$ |


| Sample ID | Flame height (mm) |  | Total burn <br> time (hours) | Percentage of <br> wax burnt (\%) | Wax spillage <br> $(\%)$ | Afterglow <br> $(\mathrm{s})$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | 10 | 20 | 3 | 98.8 | -- | 7 |
| H-4-2 | 15 | 20 | 3 | 98.8 | -- | 7 |
| H-4-3 | 10 | 20 | 3 | 98.7 | -- | 8 |

Abbreviation: * $=$ Failed item; NA = Not Applicable

Exhibit:


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### 2.2 Burning Safety (BS EN 15493:2007)

Test Standard: BS EN 15493:2007 Candles -Specification for Fire Safety
Number of sample(s) tested: 3 pieces (H-2) of candle for testing.
Instruction label: Provided, Candle wicks are trimmed in accordance with the label's instructions
Burn test cycle: Burn candle continuously until a residual height of 10 mm

| Clause | Requirement | Result |
| :---: | :--- | :---: |
| 4.1 | Stability <br> $-\quad$ Free-standing candles shall not tip over when tested on a slope of $10^{\circ}$ | NA |
| 4.2 | Secondary ignition <br> $-\quad$ No secondary ignition shall occur for more than 10 s | PASS |
| 4.3 | Flame height <br> $-\quad$Maximum 75 mm <br> $-\quad$ Maximum 30 mm for tea llights candles except tea lights <br> 4.4Behaviour by self-extinguishing at the end of the burning process <br> $-\quad$Shall self extinguish at the end of the burning time <br> Shall not cause the container to break (if applicable) <br> 4.5Re-ignition after extinguishing <br> $-\quad$The wick shall not continue to glow or smoke for more than 20 s after <br> extinguishing <br> The candle shall not spontaneously re-light after extinguishing | PASS |

Abbreviation: NA = Not Applicable
The sample(s) were resubmitted on Jun. 04, 2019 to retest.

Test Data:

| Sample ID | Wax weight (in net and g) | Size (mm) |
| :---: | :---: | :---: |
| H-2-1 | 28.3 | $20 \times 126$ |
| H-2-2 | 28.5 | $20 \times 126$ |
| H-2-3 | 27.4 | $20 \times 126$ |


| Sample ID | Flame height (mm) |  | Total burn <br> time (hours) | Percentage of <br> wax burnt (\%) | Wax spillage <br> $(\%)$ | Afterglow <br> $(\mathrm{s})$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | 30 | 55 | 4 | -- | 0.7 | 5 |
| H-2-2 | 40 | 65 | 4 | - | 0.0 | 7 |
| H-2-3 | 40 | 55 | 4 | - | 1.8 | 10 |

Abbreviation: * = Failed item; NA = Not Applicable

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### 2.3 Burning Safety (BS EN 15493:2007)

Test Standard: BS EN 15493:2007 Candles -Specification for Fire Safety
Number of sample(s) tested: 3 pieces $(\mathrm{H}-3)$ of candle for testing.
Instruction label: Not provided, Candle wicks are trimmed in accordance with the label's instructions

Burn test cycle: Burn candle 4 hours, pause for minimum 1 hour
Continue to burn in cycles until a residual height of 20 mm

| Clause | Requirement | Result |
| :---: | :--- | :---: |
| 4.1 | Stability <br> $-\quad$ Free-standing candles shall not tip over when tested on a slope of $10^{\circ}$ | PASS |
| 4.2 | Secondary ignition <br> $-\quad$ No secondary ignition shall occur for more than 10 s | PASS |
| 4.3 | Flame height <br> $-\quad$ Maximum 75 mm for all candles except tea lights <br> $-\quad$ Maximum 30 mm for tea lights | PASS |
| 4.4 | $-\quad$Shall self extinguish at the end of the burning time <br> $-\quad$ Shall not cause the container to break (if applicable) <br> 4.5Re-ignition after extinguishing <br> The wick shall not continue to glow or smoke for more than 20 s after <br> extinguishing <br> The candle shall not spontaneously re-light after extinguishing | NA |

Abbreviation: NA = Not Applicable
The sample(s) were resubmitted on Jun. 04, 2019 to retest.

Reference No.: WTF19F05031189A3C

Test Data:

| Sample ID | Wax weight (in net and g) | Size (mm) |
| :---: | :---: | :---: |
| H-3-1 | 54.5 | $40 \times 50$ |
| H-3-2 | 56.1 | $40 \times 50$ |
| H-3-3 | 55.6 | $40 \times 50$ |


| Sample ID | Flame height (mm) |  | Total burn <br> time (hours) | Percentage of <br> wax burnt $(\%)$ | Wax spillage <br> $(\%)$ | Afterglow <br> $(\mathrm{s})$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | 20 | 35 | 6 | -- | 19.3 | 7 |
| H-3-2 | 25 | 35 | 5 | - | 16.2 | 5 |
| H-3-3 | 20 | 30 | 6 | - | 10.8 | 7 |

Abbreviation: * = Failed item; NA = Not Applicable

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## Reference No.: WTF19F05031189A3C

### 3.1 Soot Release (BS EN 15426:2007, per applicant's requirement)

Test Standard:
BS EN 15426:2007 Candles -Specification for Sooting Behaviour
Number of sample(s) tested: 3 pieces of candle
Instruction label: No visible defects was found on all tested samples
Burn test cycle:
The average soot index from three tests (samples) shall be less than1.0/hour, no individual sample shall exceed 2.0/hour

| Tested Sample | $\mathrm{H}-1-1$ | $\mathrm{H}-1-2$ | $\mathrm{H}-1-3$ |
| :--- | :---: | :---: | :---: |
| Original candle diameter $(\mathrm{mm})$ | 38 | 38 | 38 |
| Original candle height $(\mathrm{mm})$ | 16 | 16 | 16 |
| Net Candle weight $(\mathrm{g})$ | 12.1 | 12.2 | 12.7 |
| Total measuring time, tm (hours) | 6 | 6 | 6 |
| Soot Index, Si | 0.27 | 0.66 | 0.39 |
| Average soot index per hour, $\operatorname{Sin}(=S i$ <br> Note $:$ Acceptance criteria $: \leq 2.0 / h o u r ~$ | 0.04 | 0.11 | 0.06 |
| Average Soot Index from 3 samples <br> Note : Acceptance criteria : < 1.0/hour |  | 0.07 |  |

### 3.2 Soot Release (BS EN 15426:2007, per applicant's requirement)

Test Standard:
BS EN 15426:2007 Candles -Specification for Sooting Behaviour
Number of sample(s) tested: 3 pieces of candle
Instruction label: No visible defects was found on all tested samples
Burn test cycle:
The average soot index from three tests (samples) shall be less than1.0/hour, no individual sample shall exceed 2.0/hour

| Tested Sample | H-3-1 | H-3-2 | H-3-3 |
| :--- | :---: | :---: | :---: |
| Original candle diameter (mm) | 40 | 40 | 40 |
| Original candle height $(\mathrm{mm})$ | 50 | 50 | 50 |
| Net Candle weight $(\mathrm{g})$ | 55.1 | 55.8 | 56.5 |
| Total measuring time, tm (hours) | 8 | 8 | 8 |
| Soot Index, Si | 0.72 | 0.62 | 0.66 |
| Average soot index per hour, $\operatorname{Sin}(=S i / \mathrm{tm})$ <br> Note : Acceptance criteria : $\leq 2.0 / \mathrm{hour}$ | 0.09 | 0.08 | 0.08 |
| Average Soot Index from 3 samples <br> Note : Acceptance criteria : < 1.0/hour | 0.08 |  |  |

### 3.3Soot Release (BS EN 15426:2007, per applicant's requirement)

Test Standard:
BS EN 15426:2007 Candles -Specification for Sooting Behaviour
Number of sample(s) tested: 3 pieces of candle
Instruction label: $\quad$ No visible defects was found on all tested samples
Burn test cycle:
The average soot index from three tests (samples) shall be less than1.0/hour, no individual sample shall exceed 2.0 /hour

| Tested Sample | H-4-1 | H-4-2 | H-4-3 |
| :---: | :---: | :---: | :---: |
| Original candle diameter (mm) | 39 | 39 | 39 |
| Original candle height (mm) | 11 | 11 | 11 |
| Net Candle weight (g) | 8.5 | 8.4 | 8.6 |
| Total measuring time, tm (hours) | 2.6 | 2.4 | 2.5 |
| Soot Index, Si | 1.05 | 0.72 | 0.59 |
| Average soot index per hour, $\operatorname{Sin}(=\mathrm{Si} / \mathrm{tm}$ ) <br> Note : Acceptance criteria : $\leq 2.0 /$ hour | 0.40 | 0.30 | 0.24 |
| Average Soot Index from 3 samples Note : Acceptance criteria : < 1.0/hour | 0.31 |  |  |

## Sample Photo:



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## 4. Soot Release (BS EN 15426:2018)

Test Standard: BS EN 15426:2018 Candles -Specification for Sooting Behaviour
Number of sample(s) tested: 3 pieces
Instruction label: No visible defects was found on all tested samples
Burn test cycle:
The average soot index from three tests (samples) shall be less than $1.0 /$ hour.

| Tested Sample | 1 | 2 | 3 |
| :--- | :---: | :---: | :---: |
| Original candle diameter $(\mathrm{mm})$ | 20 | 20 | 20 |
| Original candle height $(\mathrm{mm})$ | 127.0 | 127.0 | 127.0 |
| Net Candle weight $(\mathrm{g})$ | 32.4 | 31.5 | 31.8 |
| Total measuring time, tm (hours) | 3 | 3 | 4 |
| Soot Index, Si | 0.46 | 0.26 | 3.25 |
| Average soot index per hour, $\operatorname{Sin}(=\mathrm{Si} / \mathrm{tm})$ | 0.15 | 0.09 | 0.81 |
| Average Soot Index from 3 samples <br> Note $:$ Acceptance criteria $:<1.0 /$ hour | 0.35 |  |  |

## 5. Burning Safety (BS EN 15493:2007)

Test Standard:
BS EN 15493:2007 Candles -Specification for Fire Safety
Number of sample(s) tested: 3 pieces of candle for testing.
Instruction label: $\quad$ Not provided, Candle wicks are trimmed in accordance with the label's instructions
Burn test cycle: Burn candle continuously until a residual height of 10 mm

| Clause | Requirement | Result |
| :---: | :--- | :---: |
| 4.1 | Stability <br> $-\quad$ Free-standing candles shall not tip over when tested on a slope of $10^{\circ}$ | NA |
| 4.2 | Secondary ignition <br> $-\quad$ No secondary ignition shall occur for more than 10 s | PASS |
| 4.3 | Flame height <br> $-\quad$ Maximum 75 mm for all candles except tea lights <br> $-\quad$ Maximum 30 mm for tea lights | PASS |
| 4.4 | Behaviour by self-extinguishing at the end of the burning process <br> $-\quad$ Shall self extinguish at the end of the burning time <br> $-\quad$ Shall not cause the container to break (if applicable) | NA |
| 4.5 | Re-ignition after extinguishing <br> $-\quad$ The wick shall not continue to glow or smoke for more than 20 s after <br> extinguishing <br> The candle shall not spontaneously re-light after extinguishing | PASS |

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Abbreviation: NA = Not Applicable
Test Data:

| Sample ID | Wax weight (in net and g) | Size (mm) |
| :---: | :---: | :---: |
| A1 | 31.1 | $20 \times 126$ |
| A2 | 30.9 | $20 \times 126$ |
| A3 | 31.3 | $20 \times 126$ |


| Sample ID | Flame height (mm) |  | Total burn <br> time (hours) | Percentage of <br> wax burnt (\%) | Wax spillage <br> $(\%)$ | Afterglow <br> $(\mathrm{s})$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | 30 | 60 | 3 | $/$ | 24.8 | 4 s |
| A2 | 30 | 40 | 2 | 1 | 50.8 | 7 s |
| A3 | 35 | 50 | 4 | 1 | 0.6 | 4 s |

Abbreviation: * = Failed item; NA = Not Applicable
Remark: CTT190712461EN is replaced by this report.
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## Sample Photo:


$======$ End of Report $======$

