

TEST REPORT

<u>APPLICANT</u>	: Mid Ocean Hong Kong Ltd.
<u>ADDRESS</u>	: 7/F, Kings Tower, 111 King Lam Street, Cheung Sha Wan, Kowloon, Hong Kong.
<u>SAMPLE DESCRIPTION</u>	: PP mug in double wall
<u>MODEL NO.</u>	: MO6582, MO6583
<u>SAMPLE RECEIVED DATE</u>	: 07-May-2022
<u>FURTHER INFORMATION DATE</u>	: 01-Jun-2022
<u>TURN AROUND TIME</u>	: 07-May-2022 to 02-Jun-2022
<u>REVISED DATE</u>	: 27-Jun-2022

The following test item(s) was/were performed on submitted sample(s) and/or component(s) confirmed by applicant

TEST REQUESTED	RESULT
Overall Migration-PP	Pass
Overall Migration-SILICONE	Pass
Specific Migration of Heavy Metal	Pass
Specific Migration of Bisphenol A	Pass
Phthalates Content	Pass
Total Cadmium Content	Pass
Total Lead Content	Pass
Specific Migration of Primary Aromatic Amines	Pass
Specific Migration of Bisphenol A-DGCCRF	Pass
Volatile Organic Matter (VOM)	Pass
Peroxide value	Pass
Specific migration of Organotin (as tin)	Pass

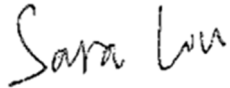
Note: This report cancels and supersedes report number EFHZ22050833-CG-01 issued on Jun 02, 2022. Modification description: per client's request, add sample A for Specific Migration of Primary Aromatic Amines, Specific Migration of Bisphenol A-DGCCRF, Volatile Organic Matter (VOM), Peroxide value and Specific migration of Organotin (as tin) test in the revised report.

Samples are obtained by express delivery, Results obtained refer only to samples, products or material received in Laboratory, as described in point related to sample description, and tested in conditions shown in present report. Eurofins Product Testing Service (Shanghai) Co., Ltd ensures that this job has been performed according to our Quality System and complying contract and legal conditions. If you happen to have any comments, please do it by sending email to info.hz@eurofins.com and referring to this report number. Reproduction of this document is only valid if it is done completely and under the written permission of Eurofins Product Testing Service (Shanghai) Co., Ltd. If you happen to have any complaints, please do it by sending email to chinacomplaint@eurofins.com and referring to this report number.

Eurofins (Hangzhou) contact information**Customer service:** CandyWanyan@eurofins.com/ +86 571 87203730**Sales specialist:** JackZhang@eurofins.com/ +86 216 1819 181

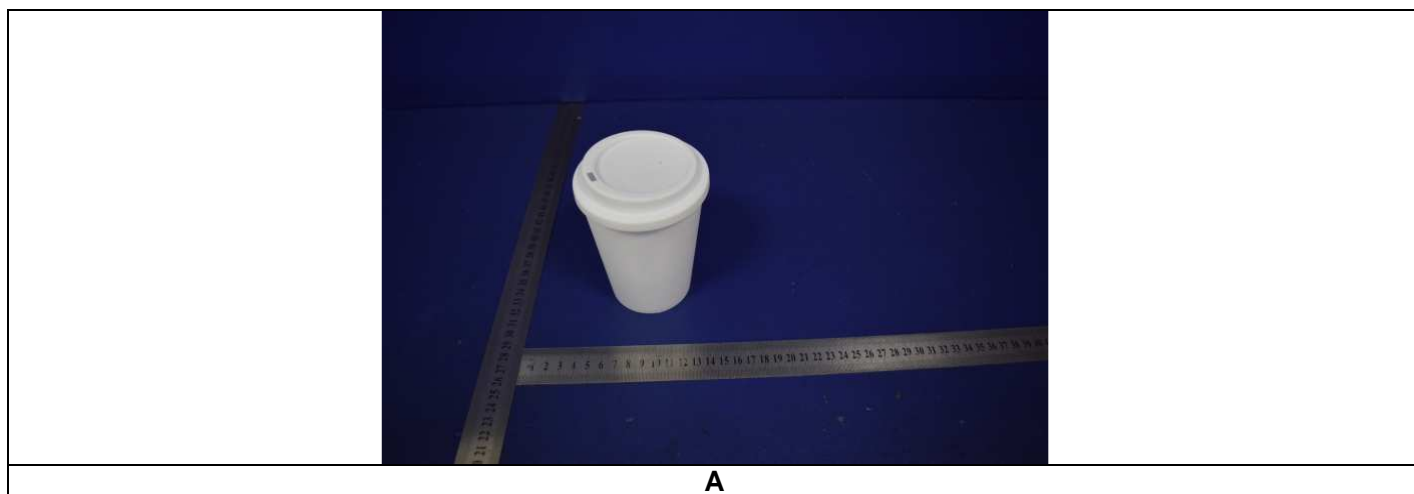
***** FOR FURTHER DETAILS, PLEASE REFER TO THE FOLLOWING PAGE(S) *****

Signed for and on behalf of
Eurofins Product Testing Service (Shanghai) Co., Ltd. Hangzhou Branch



Sara Liu
Lab Manager

SAMPLE PHOTO(S)



EFHZ22050833-CG-01+Rev1

TO BE CONTINUED

REFERENCE SAMPLE PHOTO(S)



The reference samples have not been tested in current report, but according to customer's request, the pictures have also been included. For sample tested in current report, please refer to "sample photo".

TO BE CONTINUED

COMPONENT LIST

Component No.	Component	Sample No.
1	White PP	A
2	Transparent silicone	A

TO BE CONTINUED

TEST RESULT

Overall Migration-PP

Test Requested : To determine the Overall Migration for compliance with Commission Regulation (EU) No 10/2011 and its amendments (EU) No 2020/1245 relating to plastic materials and articles intended to come into contact with foodstuffs.

Test Method : With reference to EN1186-1:2002 for selection of conditions and test methods;
 or EN1186-3:2002 aqueous food simulants by total immersion method;
 or EN1186-9:2002 aqueous food simulants by article filling method;
 or EN1186-2:2002 olive oil by total immersion method;
 or EN1186-8:2002 olive oil by article filling method;
 or EN 1186-14:2002 substitute test

Simulant used	Time	Temperature	Max. Permissible Limit	Result		
				1		
				1 st Test	2 nd Test	3 rd Test
3% Acetic Acid (W/V) Aqueous Solution	2hrs	70°C	10 mg/dm ²	<3.0 mg/dm ²	<3.0 mg/dm ²	<3.0 mg/dm ²
10% Ethanol (V/V) Aqueous Solution	2hrs	70°C	10 mg/dm ²	<3.0 mg/dm ²	<3.0 mg/dm ²	<3.0 mg/dm ²
95% Ethanol (V/V) Aqueous Solution (Rectified Olive Oil Substitute)	2hrs	60°C	10 mg/dm ²	<3.0 mg/dm ²	<3.0 mg/dm ²	<3.0 mg/dm ²
Isooctane (Rectified Olive Oil Substitute)	0.5hr	40°C	10 mg/dm ²	<3.0 mg/dm ²	<3.0 mg/dm ²	<3.0 mg/dm ²

Note:

- (1) mg/dm²=milligram per square decimeter
- (2) mg/kg = milligram per kilogram
- (3) °C=degree Celsius
- (4) <= less than
- (5) Analytical tolerance of aqueous simulants is 1 mg/dm² or 6mg/kg
- (6) Analytical tolerance of fatty food simulants is 3 mg/dm² or 20mg/kg
- (7) Test condition & simulant were specified by client.

TO BE CONTINUED

TEST RESULT

Overall Migration-SILICONE

Test Request: In accordance with Council of Europe Resolution AP (2004) 5.

Test Method: With reference to EN 1186-1:2002 for selection of conditions and test methods;
 or EN 1186-3:2002 aqueous food simulants by total immersion method;
 or EN 1186-9:2002 aqueous food simulants by article filling method;
 or EN 1186-2:2002 olive oil by total immersion method;
 or EN 1186-8:2002 olive oil by article filling method;
 or EN 1186-14:2002 substitute test.

Simulant used	Time	Temperature	Max. Permissible Limit	Result		
				2		
				1 st Test	2 nd Test	3 rd Test
3% Acetic Acid (W/V) Aqueous Solution	2hrs	70°C	10 mg/dm ²	<3.0 mg/dm ²	<3.0 mg/dm ²	<3.0 mg/dm ²
10% Ethanol (V/V) Aqueous Solution	2hrs	70°C	10 mg/dm ²	<3.0 mg/dm ²	<3.0 mg/dm ²	<3.0 mg/dm ²
95% Ethanol (V/V) Aqueous Solution (Rectified Olive Oil Substitute)	2hrs	60°C	10 mg/dm ²	13.3 mg/dm ²	5.6 mg/dm ²	3.1 mg/dm ²
Isooctane (Rectified Olive Oil Substitute)	0.5hr	40°C	10 mg/dm ²	11.3 mg/dm ²	6.6 mg/dm ²	<3.0 mg/dm ²

Note:

- (1) mg/dm²=milligram per square decimeter
- (2) mg/kg = milligram per kilogram
- (3) °C=degree Celsius
- (4) <= less than
- (5) Analytical tolerance of aqueous simulants is 1 mg/dm² or 6mg/kg
- (6) Analytical tolerance of fatty food simulants is 3 mg/dm² or 20mg/kg
- (7) Test condition & simulant were specified by client.

TO BE CONTINUED

TEST RESULT

Specific Migration of Heavy Metal

Test Requested : To determine the Specific Migration of Heavy Metal for compliance with Commission Regulation (EU) No. 10/2011 and its amendments (EU) No 2020/1245 relating to plastic materials and articles intended to come into contact with foodstuffs

Test Method : With reference to Regulation (EU) 10/2011 for selection of test condition and EN 13130-1:2004 for test preparation method; analysis was performed by ICP-MS.

Simulant used : 3% Acetic Acid (W/V) Aqueous Solution

Test condition : 70°C 2hours

Test Item(s)	Max. Permissible limit	Unit	MDL	Test Result		
				1		
				1st test	2nd test	3rd test
Barium(Ba)	1	mg/kg	0.25	ND	ND	ND
Cobalt(Co)	0.05	mg/kg	0.05	ND	ND	ND
Copper(Cu)	5	mg/kg	0.25	ND	ND	ND
Iron(Fe)	48	mg/kg	0.25	ND	ND	ND
Lithium(Li)	0.6	mg/kg	0.5	ND	ND	ND
Manganese(Mn)	0.6	mg/kg	0.05	ND	ND	ND
Zinc(Zn)	5	mg/kg	0.5	ND	ND	ND
Aluminum(Al)	1	mg/kg	0.1	ND	ND	ND
Nickel(Ni)	0.02	mg/kg	0.01	ND	ND	ND
Antimony(Sb)	0.04	mg/kg	0.01	ND	ND	ND
Arsenic(As)	ND	mg/kg	0.01	ND	ND	ND
Cadmium(Cd)	ND	mg/kg	0.002	ND	ND	ND
Chromium(Cr)	ND	mg/kg	0.01	ND	ND	ND
Lead(Pb)	ND	mg/kg	0.01	ND	ND	ND
Mercury(Hg)	ND	mg/kg	0.01	ND	ND	ND
Europium(Eu)	-	mg/kg	0.01	ND	ND	ND
Gadolinium((Gd)	-	mg/kg	0.01	ND	ND	ND
Lanthanum(La)	-	mg/kg	0.01	ND	ND	ND
Terbium(Tb)	-	mg/kg	0.01	ND	ND	ND
Sum of all lanthanide substances	0.05	mg/kg	-	ND	ND	ND

TO BE CONTINUED

TEST RESULT

Test Item(s)	Max. Permissible limit	Unit	MDL	Test Result		
				2		
				1st test	2nd test	3rd test
Barium(Ba)	1	mg/kg	0.25	ND	ND	ND
Cobalt(Co)	0.05	mg/kg	0.05	ND	ND	ND
Copper(Cu)	5	mg/kg	0.25	ND	ND	ND
Iron(Fe)	48	mg/kg	0.25	ND	ND	ND
Lithium(Li)	0.6	mg/kg	0.5	ND	ND	ND
Manganese(Mn)	0.6	mg/kg	0.05	ND	ND	ND
Zinc(Zn)	5	mg/kg	0.5	ND	ND	ND
Aluminum(Al)	1	mg/kg	0.1	ND	ND	ND
Nickel(Ni)	0.02	mg/kg	0.01	ND	ND	ND
Antimony(Sb)	0.04	mg/kg	0.01	ND	ND	ND
Arsenic(As)	ND	mg/kg	0.01	ND	ND	ND
Cadmium(Cd)	ND	mg/kg	0.002	ND	ND	ND
Chromium(Cr)	ND	mg/kg	0.01	ND	ND	ND
Lead(Pb)	ND	mg/kg	0.01	ND	ND	ND
Mercury(Hg)	ND	mg/kg	0.01	ND	ND	ND
Europium(Eu)	-	mg/kg	0.01	ND	ND	ND
Gadolinium((Gd)	-	mg/kg	0.01	ND	ND	ND
Lanthanum(La)	-	mg/kg	0.01	ND	ND	ND
Terbium(Tb)	-	mg/kg	0.01	ND	ND	ND
Sum of all lanthanide substances	0.05	mg/kg	-	ND	ND	ND

Remark:

- (1) mg/kg = milligram per kilogram
- (2) MDL = Method Detection Limit
- (3) ND = Not detected, less than MDL
- (4) Test condition & simulant were specified by client.

TO BE CONTINUED

TEST RESULT

Specific Migration of Bisphenol A

Test Request: To determine Specific Migration of Bisphenol A in accordance with Commission Regulation (EU) No 10/2011 and its amendments (EU) No 2020/1245.
 Test Method: With reference to EN 13130-1:2004 for sample preparation, analysis was performed by LC-MS.
 Simulant Used: 3% Acetic Acid (W/V) Aqueous Solution
 Test Condition: 70°C 2hours

Tested Item(s)	Unit	Limit	MDL	Result		
				1		
				1st test	2nd test	3rd test
2,2-bis(4-hydroxyphenyl)Propane(Bisphenol A)	mg/kg	0.05	0.01	ND	ND	ND

Tested Item(s)	Unit	Limit	MDL	Result		
				2		
				1st test	2nd test	3rd test
2,2-bis(4-hydroxyphenyl)Propane(Bisphenol A)	mg/kg	0.05	0.01	ND	ND	ND

Remark:

1. mg/kg = milligram per kilogram
2. ND = not detected, less than MDL
3. MDL = method detection limit
4. Test condition & simulant were specified by client

TO BE CONTINUED

TEST RESULT

Phthalates Content

Test Request: Phthalates content as specified in entry 51&52 of annex XVII of REACH Regulation (EC) No 1907/2006 and its amendment Commission Regulation (EU) 2018/2005.

Test Method: EPA 3550C:2007, EPA 8270E:2018, solvent extraction and quantification by GC-MS.

Test Item(s)	CAS No.	Unit	Limit	MDL	Result	
					1	2
Dibutyl phthalate (DBP)	84-74-2	%	-	0.005	ND	ND
Benzyl butyl phthalate (BBP)	85-68-7	%	-	0.005	ND	ND
Bis(2-ethylhexyl) phthalate (DEHP)	117-81-7	%	-	0.005	ND	ND
Diisobutyl phthalate (DIBP)	84-69-5	%	-	0.005	ND	ND
Sum of (DEHP+DBP+BBP+DIBP)	-	%	0.1	-	ND	ND
Di-n-octyl phthalate (DNOP)	117-84-0	%	-	0.005	ND	ND
Diisononyl phthalate (DINP)	28553-12-0	%	-	0.005	ND	ND
Diisodecyl phthalate (DIDP)	26761-40-0	%	-	0.005	ND	ND
Sum (DNOP + DINP + DIDP)	-	%	0.1	-	ND	ND

Remarks:

1 mg/kg = 1 ppm = 0.0001%

MDL = method detection limit

ND = Not detected, less than MDL

“- “ = Not Regulated

TO BE CONTINUED

TEST RESULT

Total Cadmium Content

Test Request: Total cadmium content as specified in Commission Regulation (EU) 2016/217 amending entry 23 of Annex XVII of REACH Regulation (EC) No 1907/2006.

Test Method: EPA 3050B:1996, EPA 3052:1996, EN 1122:2001 Method B, acid digestion method was used and total cadmium content was determined by ICP-OES.

Test Item(s)	Unit	Limit	MDL	Result	
				1	2
Total Cadmium	mg/kg	100	5	ND	21

Remark:

mg/kg = milligram per kilogram

MDL = method detection limit

ND = Not detected, less than MDL

TO BE CONTINUED

TEST RESULT

Total Lead Content

Test Request: Total lead content as specified in entry 63 of annex XVII of REACH Regulation (EC) No 1907/2006 and its amendment Regulation (EU) No 2015/628.

Test Method: EPA 3050B:1996, EPA 3051A:2007, EPA 3052:1996
Acid digestion/ microwave digestion method was used and total lead content was determined by ICP-OES.

Test Item(s)	Unit	Limit	MDL	Result	
				1	2
Total Lead	mg/kg	500	10	ND	ND

Remark:

mg/kg = milligram per kilogram

MDL = method detection limit

ND = Not detected, less than MDL

TO BE CONTINUED

TEST RESULT

Specific Migration of Primary Aromatic Amines

Test Request: In accordance with Commission Regulation (EU) No.10/2011 and its amendments, French Décret 2007-766 with its amendment and French DGCCRF Food contact suitability of Organic materials made of synthetic material - 05/09/2017.

Test Method: With reference to EN 13130-1:2004 for sample preparation, analysis was performed by UV- VIS and LC-MS/MS.

Simulant Used: 3% Acetic Acid (W/V) Aqueous
 Solution Test Condition:70°C 2hours

Test Item(s)	CAS No.	Unit	Limit	MDL	Result		
					1		
					1 st test	2 nd test	3 rd test
1,3-phenylenediamine	108-45-2	mg/kg	0.002	0.002	ND	ND	ND
2,4,5-trimethylaniline	137-17-7	mg/kg	0.002	0.002	ND	ND	ND
2-methoxy-5-methylaniline	120-71-8	mg/kg	0.002	0.002	ND	ND	ND
2-naphthylamine	91-59-8	mg/kg	0.002	0.002	ND	ND	ND
3,3-dichlorobenzidine	91-94-1	mg/kg	0.002	0.002	ND	ND	ND
3,3-dimethoxybenzidine	119-90-4	mg/kg	0.002	0.002	ND	ND	ND
3,3-dimethylbenzidine	119-93-7	mg/kg	0.002	0.002	ND	ND	ND
4,4-methylene-bis-(2-chloro-aniline)	101-14-4	mg/kg	0.002	0.002	ND	ND	ND
4,4-methylenedianiline	101-77-9	mg/kg	0.002	0.002	ND	ND	ND
4,4-methylenendi-o-toluidine	838-88-0	mg/kg	0.002	0.002	ND	ND	ND
4,4-oxycianiline	101-80-4	mg/kg	0.002	0.002	ND	ND	ND
4,4-thiodianiline	139-65-1	mg/kg	0.002	0.002	ND	ND	ND
4-amino-azobenzene	60-09-3	mg/kg	0.002	0.002	ND	ND	ND
4-aminobiphenyl	92-67-1	mg/kg	0.002	0.002	ND	ND	ND
4-chloroaniline	106-47-8	mg/kg	0.002	0.002	ND	ND	ND
4-chloro-o-toluidine	95-69-2	mg/kg	0.002	0.002	ND	ND	ND
4-methoxy-m-phenylenediamine	615-05-4	mg/kg	0.002	0.002	ND	ND	ND
4-methyl-m-phenylenediamine	95-80-7	mg/kg	0.002	0.002	ND	ND	ND
5-nitro-o-toluidine	99-55-8	mg/kg	0.002	0.002	ND	ND	ND
benzidine	92-87-5	mg/kg	0.002	0.002	ND	ND	ND
o-aminoazotoluene	97-56-3	mg/kg	0.002	0.002	ND	ND	ND
o-anisidine	90-04-0	mg/kg	0.002	0.002	ND	ND	ND
o-toluidine	95-53-4	mg/kg	0.002	0.002	ND	ND	ND
Total of other Primary Aromatic Amines	-	mg/kg	0.01	0.01	ND	ND	ND

Remark:

mg/kg = milligram per kilogram
 MDL = method detection limit

ND = Not detected, less than MDL

Total other primary aromatic amines are 1,4-phenylenediamine (CAS No.: 106-50-3), 2,4-dimethylaniline (CAS No.: 95-68-1), 2,6-dimethylaniline (CAS No.: 87-62-7), aniline (CAS No.: 62-53-3).

The test item is testing in Eurofins Internal laboratory.

TO BE CONTINUED

TEST RESULT

Specific Migration of Bisphenol A

Test Request: To determine Specific Migration of Bisphenol A in accordance with French Decree No. 2007-766 and its amendment and DGCCRF Food contact suitability of organic materials from synthetic materials – 05/09/2017
 Test Method: With reference to EN 13130-1:2004 for sample preparation, analysis was performed by LC-MS.
 Simulant Used: 3% Acetic Acid (W/V) Aqueous Solution
 Test Condition: 70°C 2hours

Tested Item(s)	Unit	Limit	MDL	Result		
				1		
				1 st test	2 nd test	3 rd test
2,2-bis(4-hydroxyphenyl)Propane(Bisphenol A)	mg/kg	0.05	0.01	ND	ND	ND

Tested Item(s)	Unit	Limit	MDL	Result		
				2		
				1 st test	2 nd test	3 rd test
2,2-bis(4-hydroxyphenyl)Propane(Bisphenol A)	mg/kg	0.05	0.01	ND	ND	ND

Remark:

mg/kg = milligram per kilogram

ND = not detected, less than MDL

MDL = method detection limit

Test condition & simulant were specified by client.

TO BE CONTINUED

TEST RESULT

Volatile Organic Matter (VOM)

Test Requested : In accordance with French Arrêté du 25 Novembre 1992, and French Décret 2007-766.

For material: Silicon rubber –Volatile Organic Matter (VOM)

Test Method : With reference to French Arrêté du November 1992 Annex III.

Test Item(s)	Maxi. Permissible Limit	Unit	MDL	Result	
				2	
Volatile organic matter (VOM)	0.5	%	0.1	0.43	

Peroxide value

Test Requested : In accordance with French Arrêté du 25 Novembre 1992, and French Décret 2007-766.

For material: Silicon rubber –Peroxide value.

Test Method : With reference to European pharmacopoeia, 9.0 Appendix X F. Peroxide Value method A.

Test Item(s)	Limit	Result	
		2	
Peroxide Value	Absent	Absent	

Specific migration of Organotin (as tin)

Test Requested : In accordance with French Arrêté du 25 Novembre 1992, and French Décret 2007-766.

For material: Silicon rubber –Specific migration of organotin (as Tin).

Test Method : Sample preparation in 3% acetic acid at 70°C for 2 hours, followed by analysis using ICP-OES.

Test Item(s)	Maxi. Permissible Limit	Unit	MDL	Result		
				2		
				1 st test	2 nd test	3 rd test
Specific migration of Tin in 3% acetic acid	0.1	mg/kg	0.01	ND	ND	ND

Note:

- (1) mg/kg = milligram per kilogram of foodstuff in contact with
- (2) mg/dm² = milligram per square decimeter
- (3) mg/kg = milligram per kilogram
- (4) °C = Degree Celsius
- (5) < = Less than

END OF THE REPORT